

3520A Lathe with Delta A inverter (OBSOLETE)

Parameter	Setting	Description
00	d0001	Operation Frequency Source Select
01	d0001	Operation Command Source Select
03	139.9	Maximum Output Frequency
10	3	Acceleration Time (1)
11	3	Deceleration Time (1)
12	3	Acceleration Time (2)
13	3	Deceleration Time (2)
36	139.9	Reference Frequency Upper Limit Setting
37	5.9	Reference Frequency Lower Limit Setting
38	d0000	External Control Terminal Configuration
52	120	Motor Rated Current
64	d0001	Function Display Setting
65	22.9	Coefficient K Setting
76	d0001	Keypad Lockout/Reset

VFD-B Inverter Drive (Delta) Version 3.12 (3520A Lathe) WITH BRAKE RESISTOR

Parameter	Setting	Description
01-00	132.00	Maximum Output Frequency (Fo. Max)
01-02	230.00	Maximum Output Voltage (Vmax)
01-08	5.0	Lower Bound of Output Frequency
01-09	5.0	Acceleration Time (1)
01-10	5.0	Deceleration Time (1)
01-11	5.0	Acceleration Time (2)
01-12	5.0	Deceleration Time (2)
02-00	01	Source of Frequency Command
02-01	02	Source of Operation Command
02-06	01	Line Start Lockout
06-00	00	Over-Voltage Stall Prevention
07-00	120	Motor Rated Current
00-08	506	Password Setting